

Neken SFS Fatbar36 Replacement Bar Mount Instructions for Use

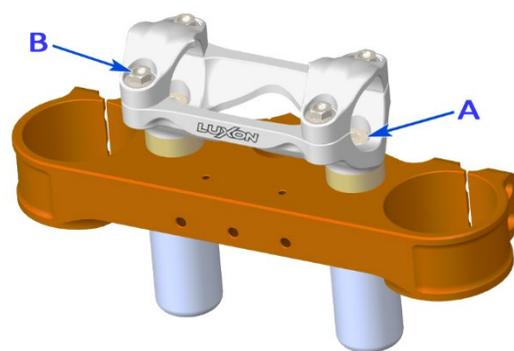


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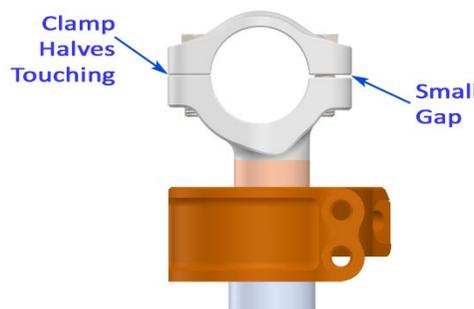
Please read carefully as this is vital to the performance of your bar mounts!

- 1) Luxon bar mounts assemble the same as the Neken bar mounts and are reversible to adjust bar position plus or minus 9 mm to suit rider preference (same as stock).
- 2) The bar clamp bolts are grade 5 titanium. **You must use anti-seize (Loctite C5-A included) on these bolts and torque to the correct specifications.** Apply anti-seize to the bolt threads AND under the bolt head, then torque to the value given below with a quality torque wrench. These torque specifications account for titanium bolts and the use of anti-seize (with its lubricative properties), which is why they may seem low in relation to dry torque specifications you are used to seeing. Do not over-torque the bolts!

Bolt Location		Size	Torque
A	2x - Bar Mounts to Top Triple Clamp	M10-1.50	40 Nm (54.2 ft·lb)
B	4x - Bar Clamps to Bars (10mm 6-Point Wrench)	M8-1.25x25	12 Nm (8.9 ft·lb)



- 3) Remove your old bar mounts and assemble the Luxon lower mount to the triple clamp. Be sure the mounts are properly engaged with the “suspension” of the SFS clamps, apply Loctite 243 to the bolts, then torque the bolts to 40 Nm.
- 4) The handlebar clamps use an offset level: one side of the bottom bar clamp is taller than the other. Install the handlebars and lightly tighten the bolts on that side until both clamp halves touch leaving a gap on the other side (refer to the image). Torque the two bolts on the gap side, then torque the bolts on the touching side. Continue back and forth until all bolts are torqued to 12 Nm. Remember to use anti-seize on the bolt threads and under the bolt head.
- 5) Re-check all bolt torques after the first ride and at regular intervals.



----- WARNING -----

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